

FIG. 1

Ester TPU, hard segment content 58.9% with no CRC

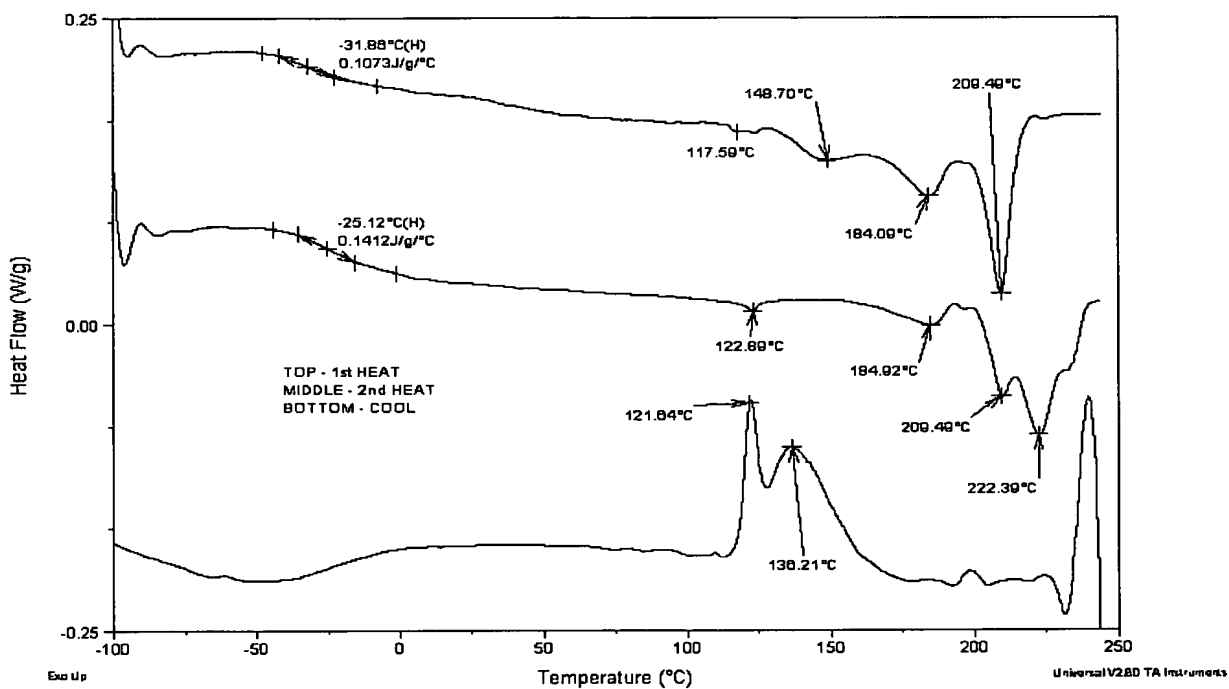


FIG. 2

**Ester TPU, hard segment content 59.7%
with 10 Equivalents of CRC**

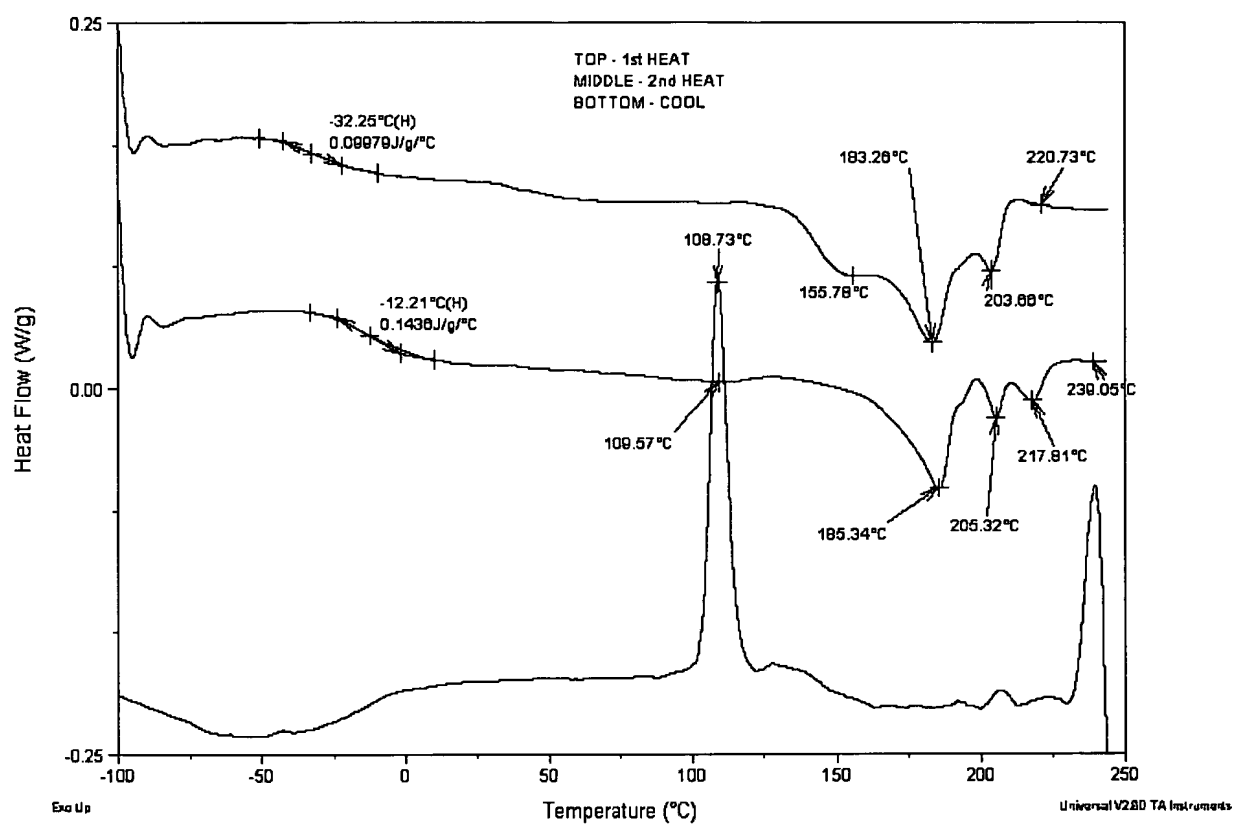


FIG. 3

Ether TPU, hard segment content 52.4% with no CRC

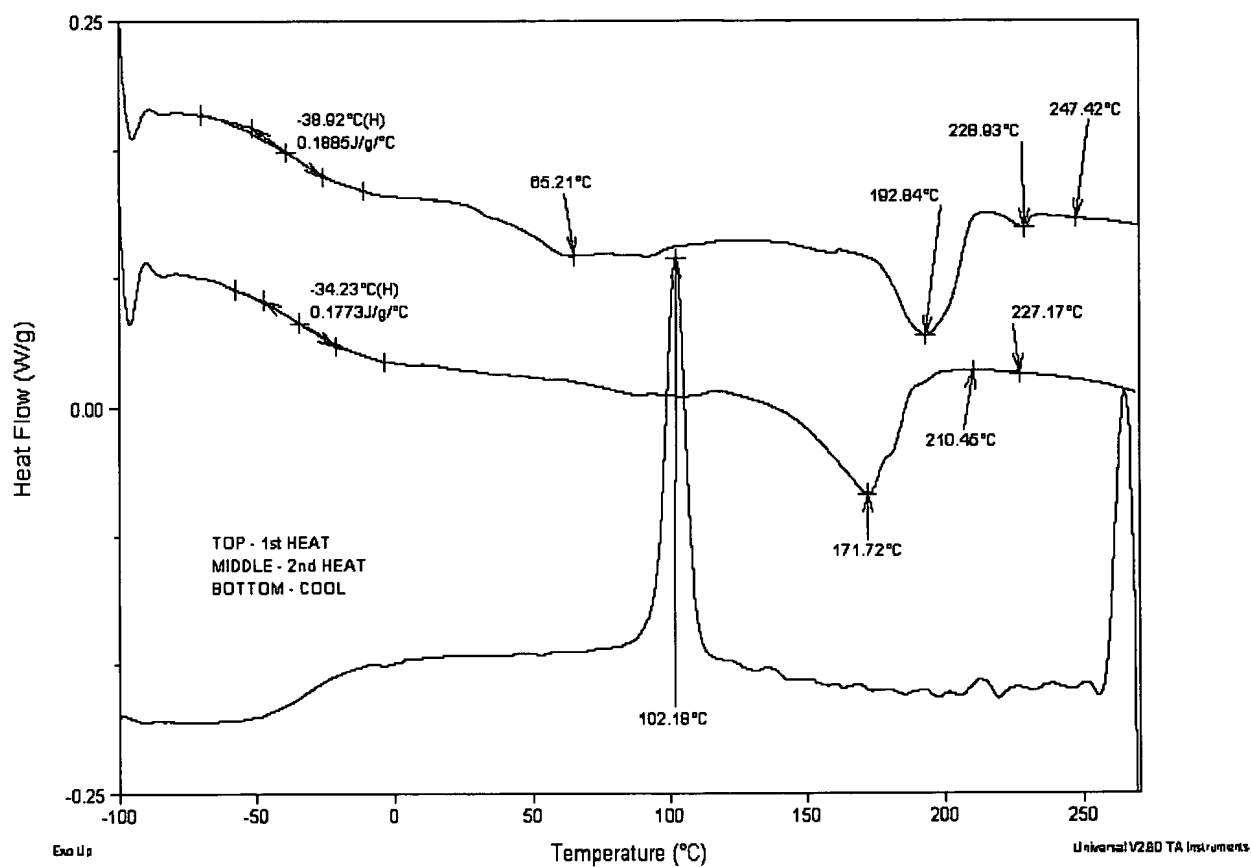


FIG. 4

**Ether TPU, hard segment content 54.2%
with 8.8 Equivalents of CRC**

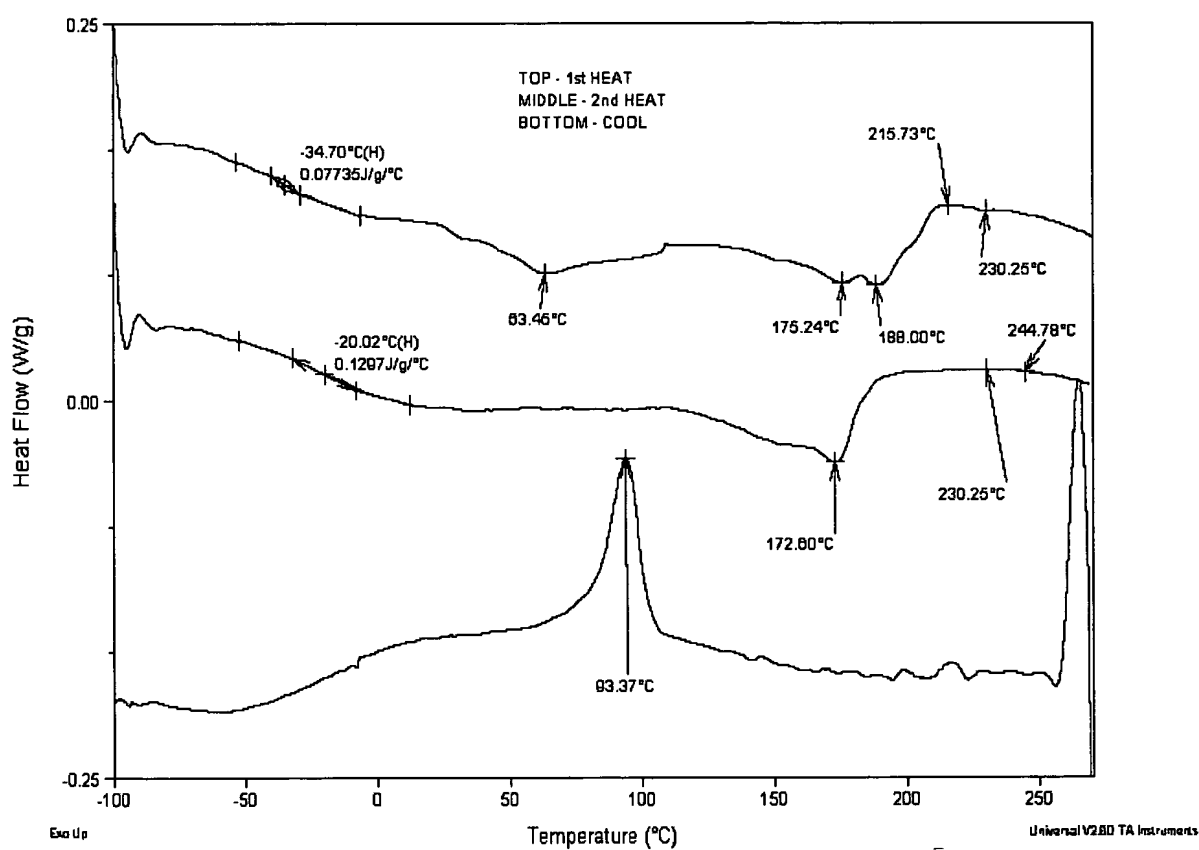


FIG. 5

Ester TPU, hard segment content 48.4.9% with no CRC

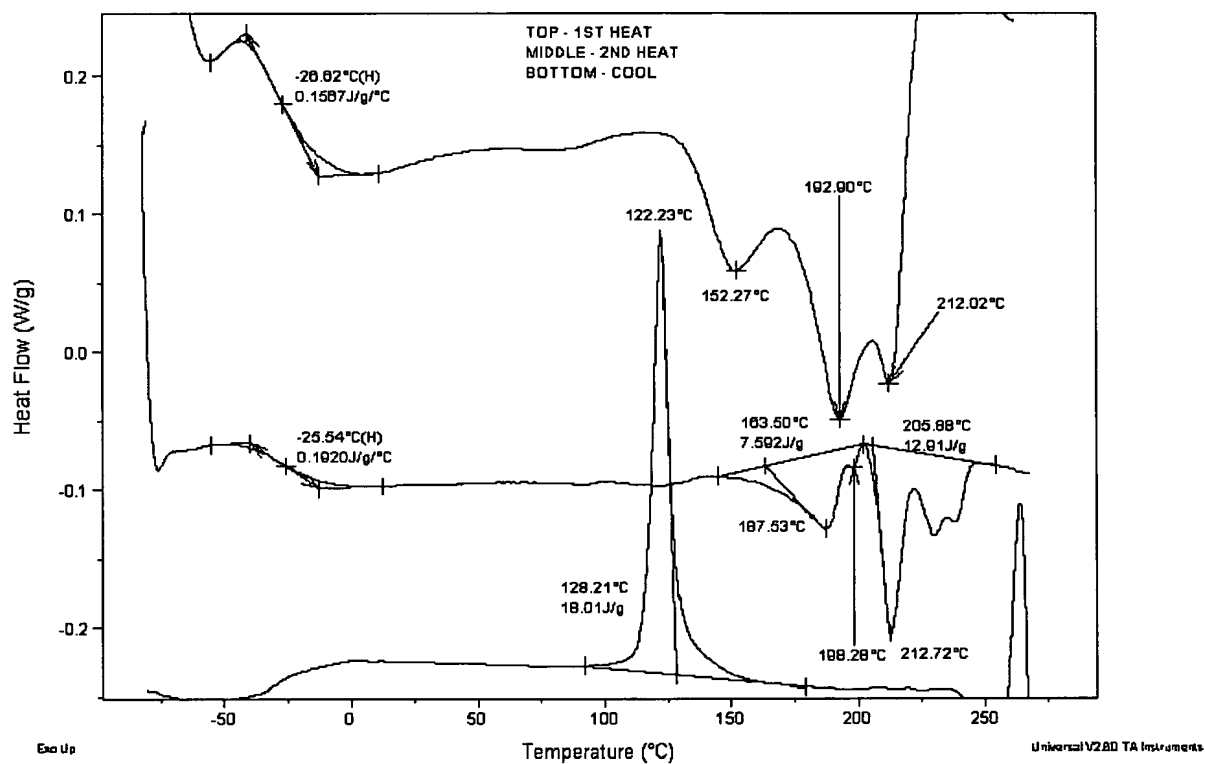


FIG. 6

**Ester TPU, hard segment content 54.6%
with 10 Equivalents of CRC**

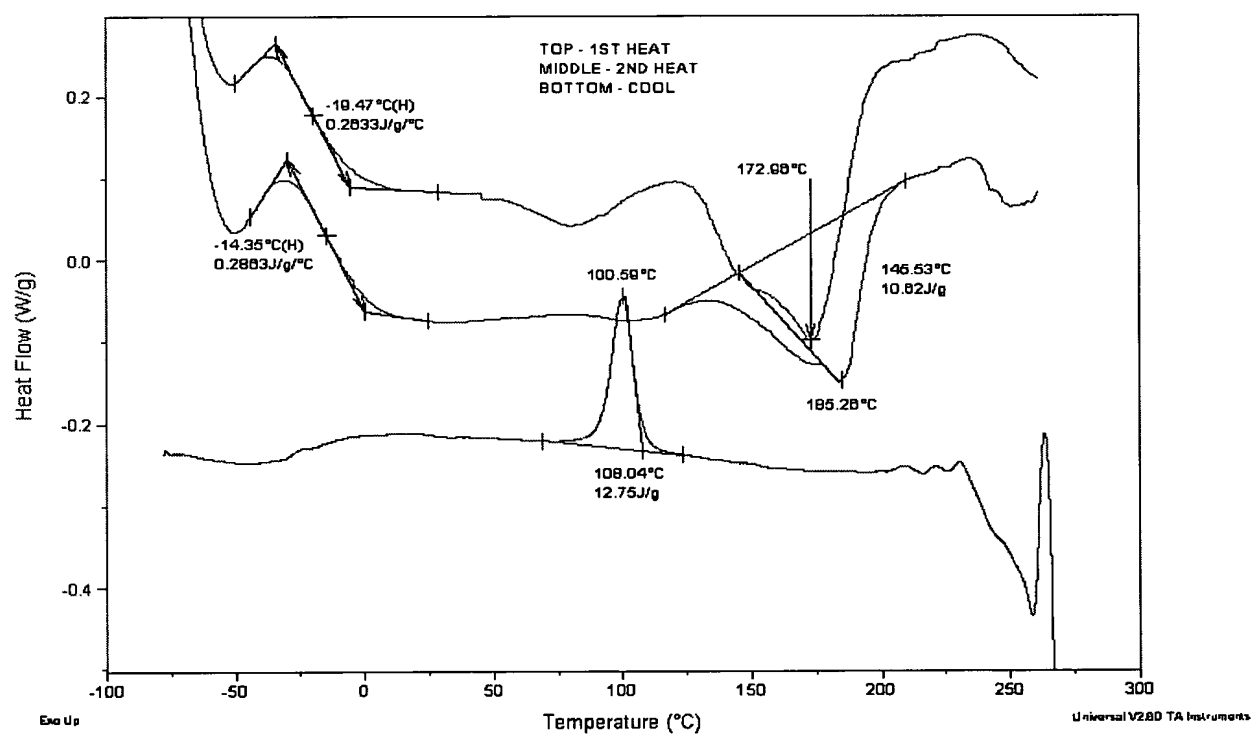


FIG. 7

Ether TPU, hard segment content 31.2% with no CRC

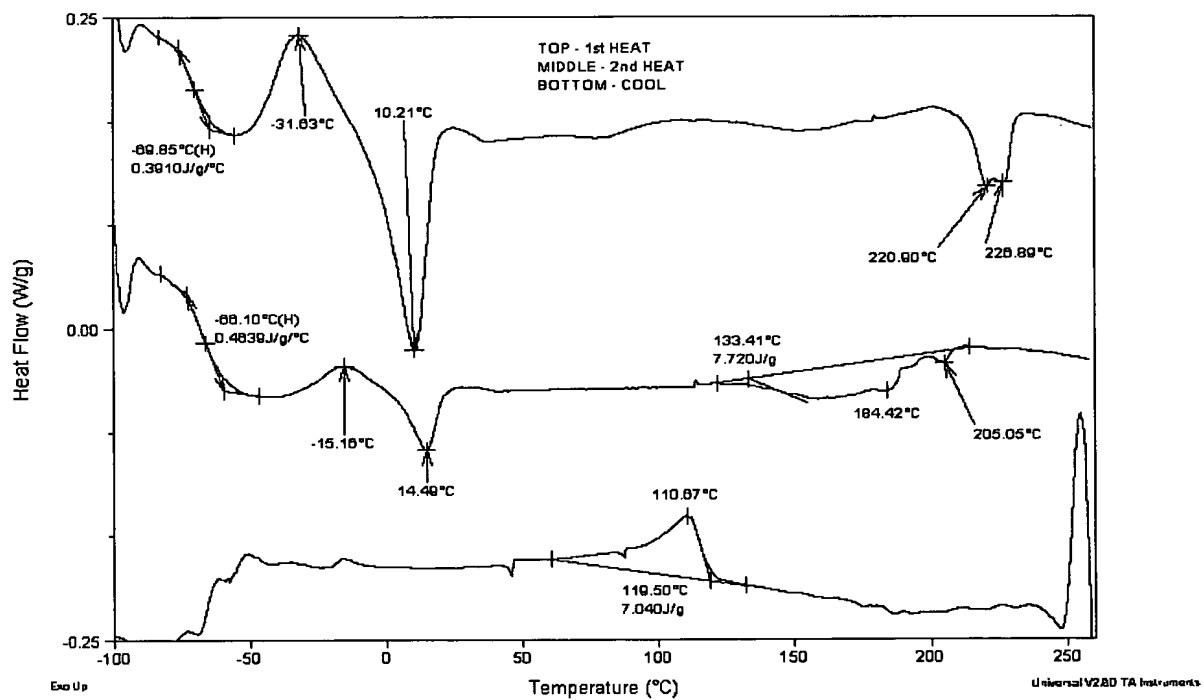


FIG. 8

**Ether TPU, hard segment content 31.6%
with 10 Equivalents of CRC**

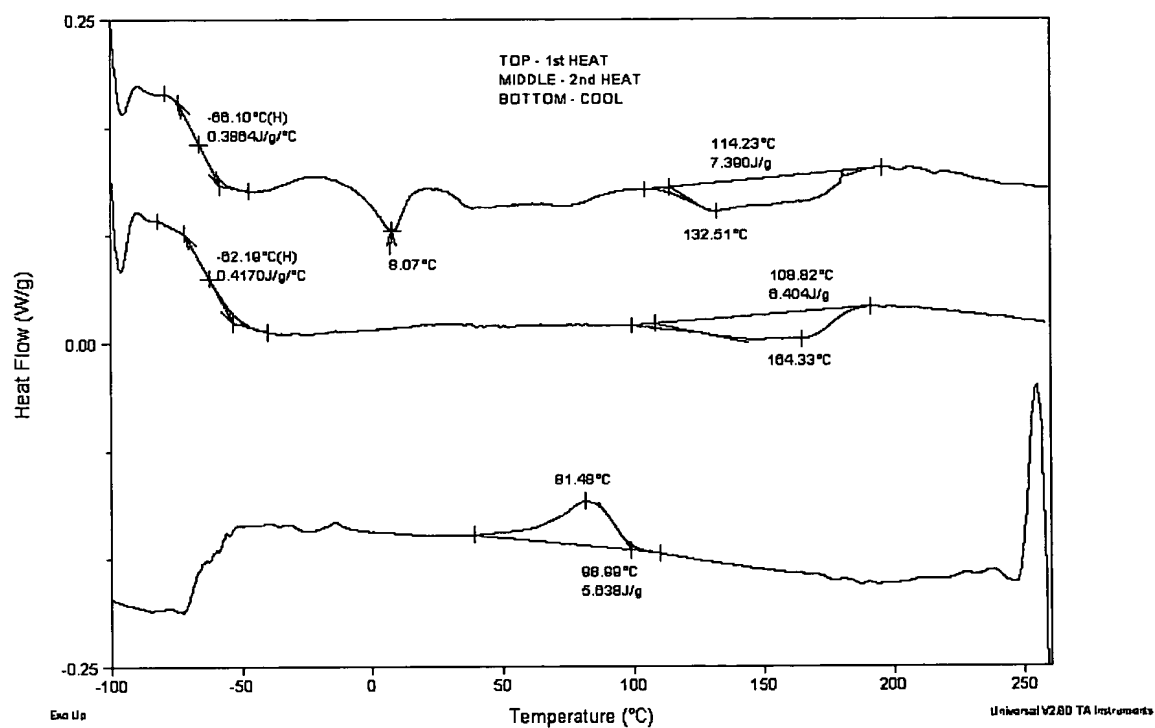


FIG. 9

**NO CRYSTALLIZATION RETARDING COMPONENTS;
EQUIVALENTS; HS=31.2%; @200°C**

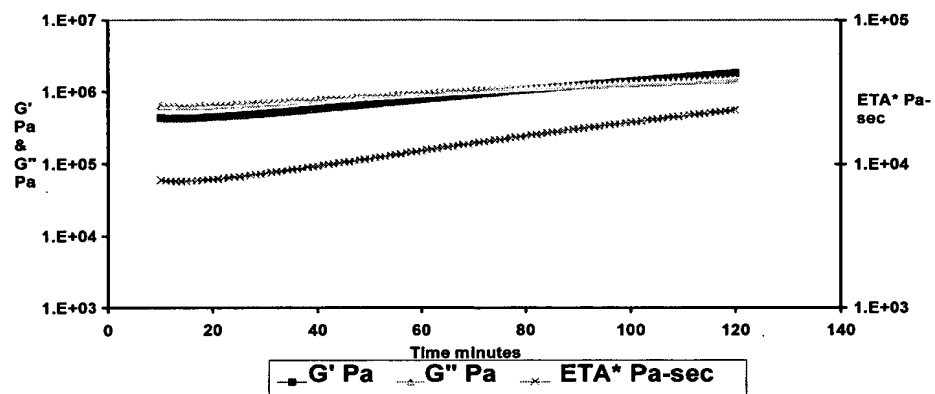


FIG. 10

CRYSTALLIZATION RETARDING COMPONENT=10
EQUIVALENTS;
HS=31.6; @200°C

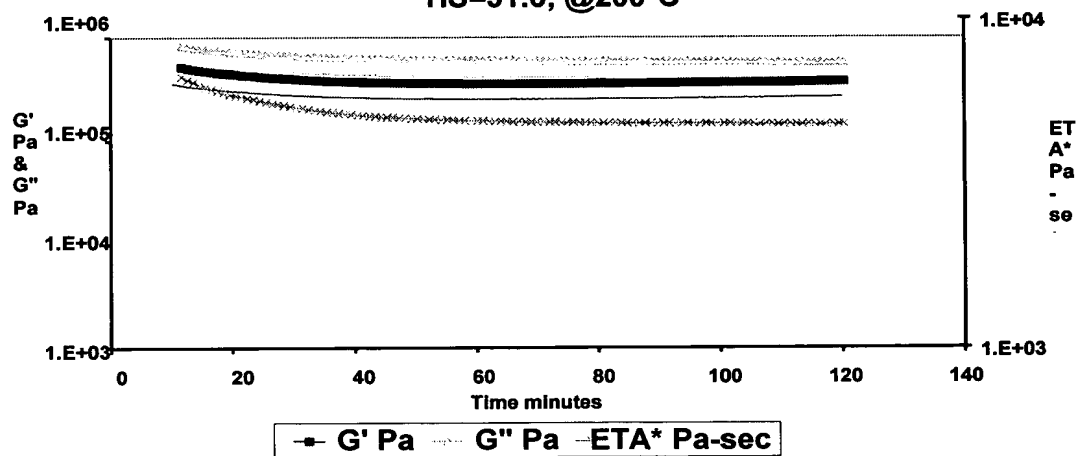


FIG. 11

**NO CRYSTALLIZATION RETARDING
COMPONENT; HS=65.1%; @200°C**

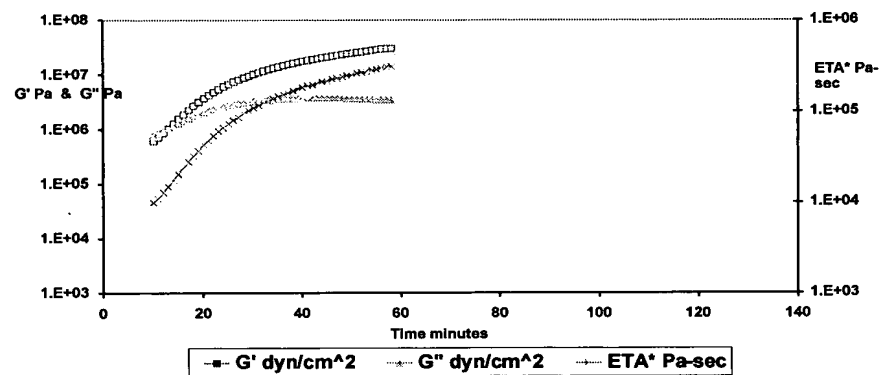


FIG. 12

**CRYSTALLIZATION RETARDING
COMPONENT=15 EQUIVALENTS;
HS=66.6%; @200°C**

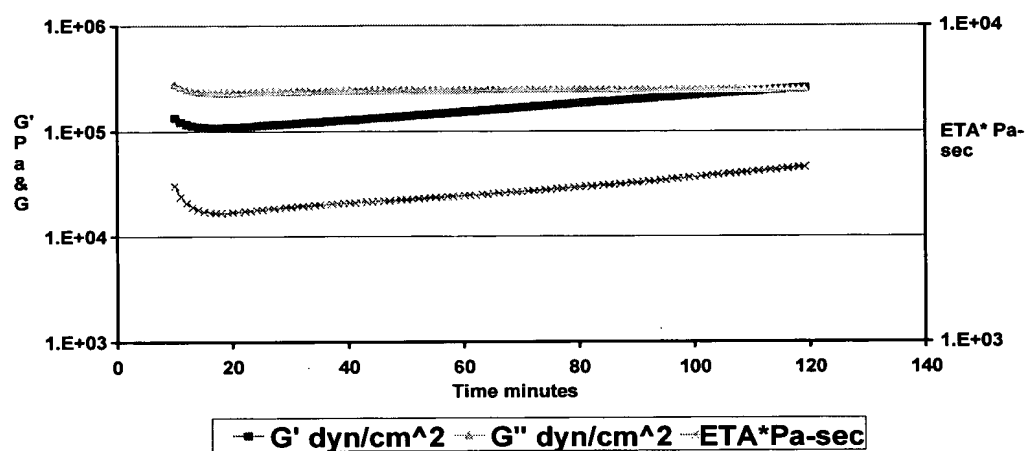


FIG. 13

**CRYSTALLIZATION RETARDING
COMPONENT=0 EQUIVALENTS;
HS=58.9%; @210°C**

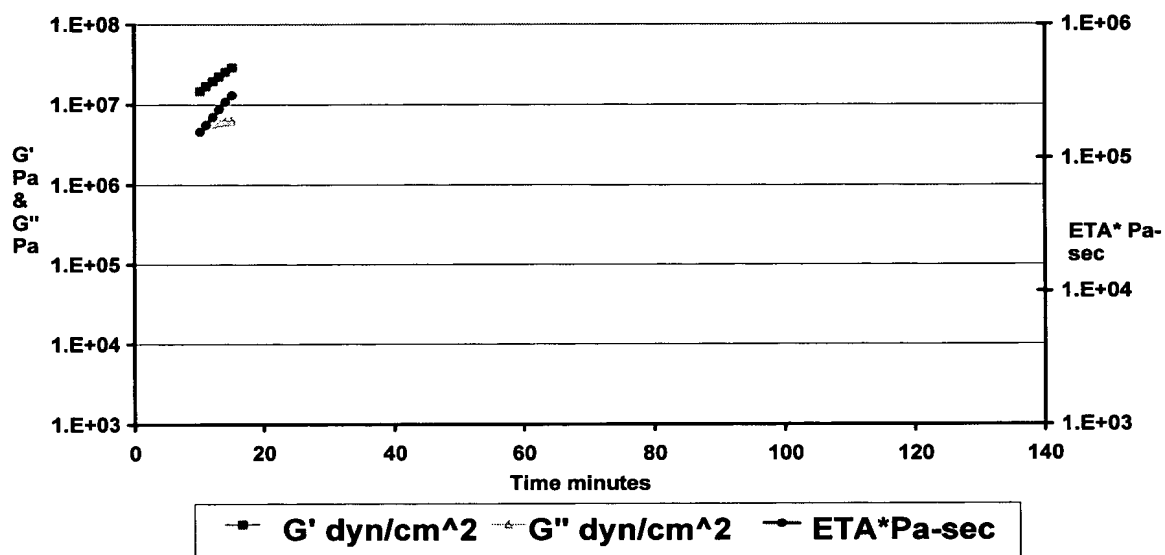


FIG. 14

CRYSTALLIZATION RETARDING
COMPONENT=10 EQUIVALENTS;
HS=59.7%; @210°C

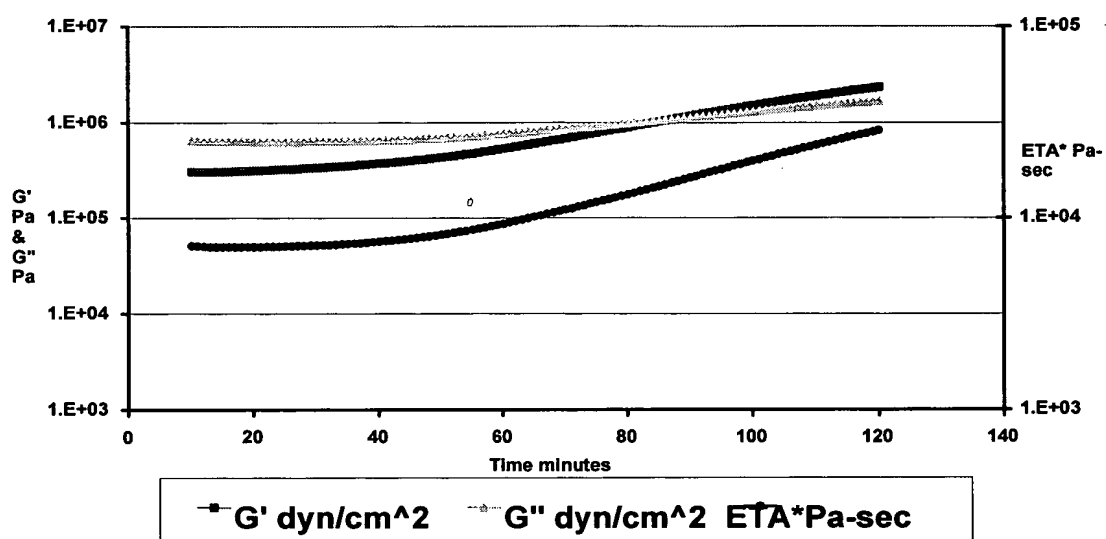


FIG. 15

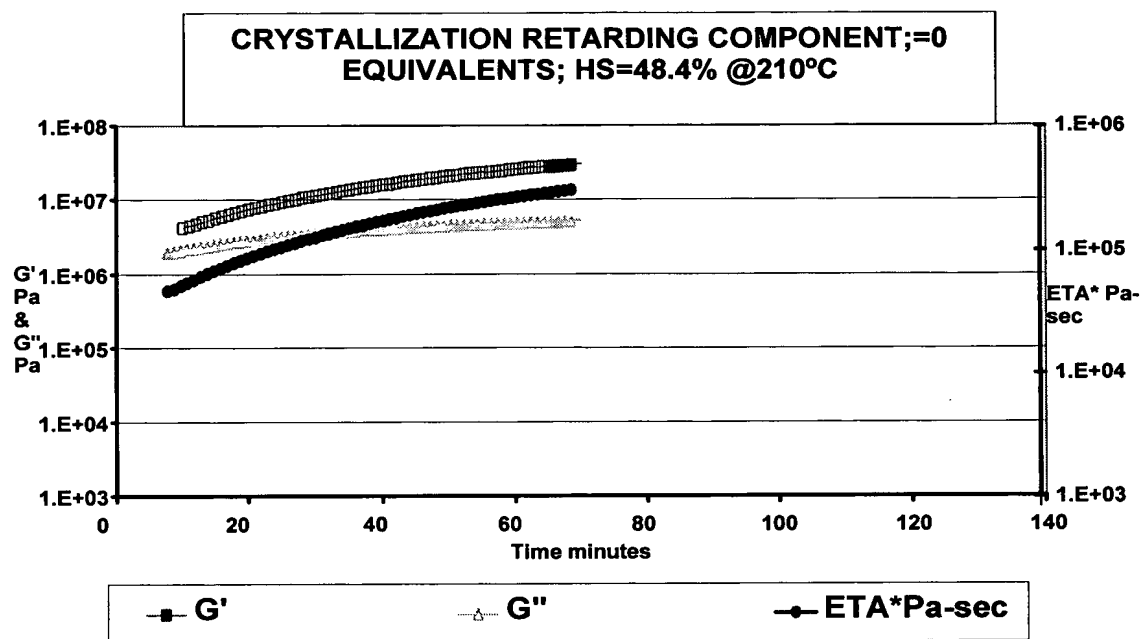


FIG. 16

**CRYSTALLIZATION RETARDING
COMPONENT=10 EQUIVALENTS; HS=54.6%;
@210°C**

